DATA SHEET

Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : Special Motor
Product code : 13992060

Frame	: 254/6JP
Output	: 25 HP (18.5 kW)
Poles	: 2
Frequency	: 60 Hz
Rated voltage	: 575 V
Rated current	: 22.5 A
L. R. Amperes	: 149 A
LRC	: 6.6
No load current	: 6.00 A
Rated speed	: 3525 rpm
Slip	: 2.08 %
Rated torque	: 5.15 kgfm
Locked rotor torque	: 220 %
Pull up torque	: 185 %
Breakdown torque	: 270 %
Insulation class	: F
Service factor	: 1.25
Moment of inertia (J)	: 0.0804 kgm²

Locked rotor time	: 15 s (hot) 27 s (cold)
Temperature rise[4]	: 80 K
Duty cycle	: S1
Ambient temperature	: -20 °C to +40 °C
Altitude	: 1000 m.a.s.l
Protection degree	: IP55
Cooling method	: IC411 - TEFC
Mounting	: B34R(D)
Rotation[1]	: Both
Noise level[2]	: 72 dB(A)
Starting method	: Direct On Line
Approx. weight[3]	: 160 kg
Design	: A

Output	Start	50%	75%	100%
Efficiency (%)	-	91.0	91.7	91.7
Power Factor	0.00	0.83	0.88	0.9

Load type	: -
Load torque	: -
Load inertia (J=GD²/4)	: -

	Drive end	Non drive end
Bearing type	6309-C3	6209-C3
Lubrication interval	19000 h	20000 h
Lubrication amount	13 g	9 g
Lubricant type	MOBIL POLYREX EM	

Notes:
W22 Jet Pump NEMA Premium

Losses at normative operating points (speed;torque), in percentage of rated output power

P1 (0,9;1,0)	P2 (0,5;1,0)	P3 (0,25;1,0)	P4 (0,9;0,5)	P5 (0,5;0,5)	P6 (0,5;0,25)	P7 (0,25;0,25)
0.00	0.00	0.00	0.00	0.00	0.00	0.00

Standards

Specification	: MG1 - Part 10	Vibration	: MG1 - Part 7
Test	: MG1 - Part 12	Tolerance	: MG1 - Part 12
Noise	: MG1 - Part 9		

This revision replaces and cancel the previous one, which must be eliminated..
(1) Looking the motor from the shaft end.
(2) Measured at 1m and with tolerance of +0dB(A).
(3) Approximate weight, subject to be changed after manufacturing process.
(4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG 1-12.

Rev.	Changes Summary	Performed	Checked	Date
				05/04/2021

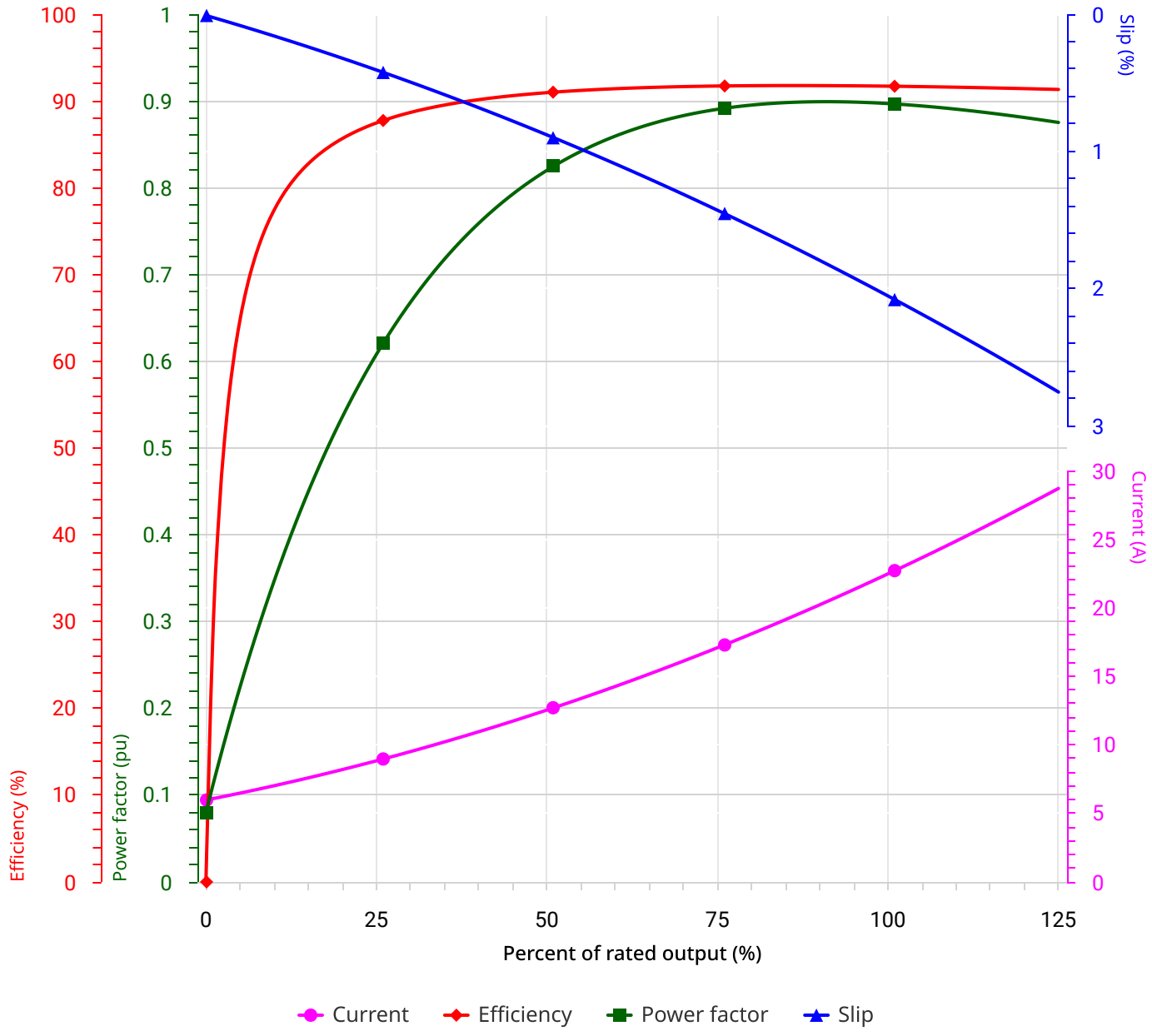
Performed by	crislaine	83456/2017	
Checked by	yasmim	Page	Revision
Date	05/04/2021	1/2	1

This document is exclusive property of WEG S/A. Reprinting is not allowed without written authorization of WEG S/A.

LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

Customer	:
Product line	: Special Motor
Product code	: 13992060



Performance	: 25 HP (18.5 kW) 575V 60Hz 2P 254/6JP

Rated current	: 22.5 A	Moment of inertia (J)	: 0.0804 kgm²
LRC	: 6.6	Duty cycle	: Cont.(S1)
Rated torque	: 5.15 kgfm	Insulation class	: F
Locked rotor torque	: 220 %	Service factor	: 1.25
Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 3525 rpm	Design	: A

Rev.	Changes Summary	Performed	Checked	Date
				05/04/2021

Performed by	crislaine		83456/2017	
Checked by	yasmim		Page	Revision
Date	05/04/2021		2/2	1

This document is exclusive property of WEG S/A. Reprinting is not allowed without written authorization of WEG S/A.