DATA SHEET

Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : Special Motor
Product code : 14138272

Frame	: 254/6JM
Output	: 25 HP (18.5 kW)
Poles	: 2
Frequency	: 60 Hz
Rated voltage	: 460-230 V
Rated current	: 28.5-56.9 A
L. R. Amperes	: 177-353 A
LRC	: 6.2 Code G
No load current	: 8.20-16.4 A
Rated speed	: 3520 rpm
Slip	: 2.22 %
Rated torque	: 5.15 kgfm
Locked rotor torque	: 220 %
Pull up torque	: 185 %
Breakdown torque	: 280 %
Insulation class	: F
Service factor	: 1.25
Moment of inertia (J)	: 0.0691 kgm²

Locked rotor time	: 16 s (hot) 0 s (cold)
Temperature rise[4]	: 80 K
Duty cycle	: S1
Ambient temperature	: -20 °C to +40 °C
Altitude	: 1000 m.a.s.l
Protection degree	: IP55
Cooling method	: IC411 - TEFC
Mounting	: B34R(D)
Rotation[1]	: Both
Noise level[2]	: 72 dB(A)
Starting method	: Direct On Line
Approx. weight[3]	: 140 kg
Design	: B

Output	Start	50%	75%	100%
Efficiency (%)	-	91.0	91.5	91.7
Power Factor	0.51	0.82	0.87	0.89

Load type	: -
Load torque	: -
Load inertia (J=GD²/4)	: -

	Drive end	Non drive end
Bearing type	6309-C3	6209-C3
Lubrication interval	19000 h	20000 h
Lubrication amount	13 g	9 g
Lubricant type	MOBIL POLYREX EM	

Notes:
W22 Jet Pump Motor - Nema Premium

Losses at normative operating points (speed;torque), in percentage of rated output power

P1 (0,9;1,0)	P2 (0,5;1,0)	P3 (0,25;1,0)	P4 (0,9;0,5)	P5 (0,5;0,5)	P6 (0,5;0,25)	P7 (0,25;0,25)
0.00	0.00	0.00	0.00	0.00	0.00	0.00

Standards

Specification	: MG1 - Part 10	Vibration	: MG1 - Part 7
Test	: MG1 - Part 12	Tolerance	: MG1 - Part 12
Noise	: MG1 - Part 9		

This revision replaces and cancel the previous one, which must be eliminated..
(1) Looking the motor from the shaft end.
(2) Measured at 1m and with tolerance of +0dB(A).
(3) Approximate weight, subject to be changed after manufacturing process.
(4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG 1-12.

Rev.	Changes Summary	Performed	Checked	Date
				25/08/2017

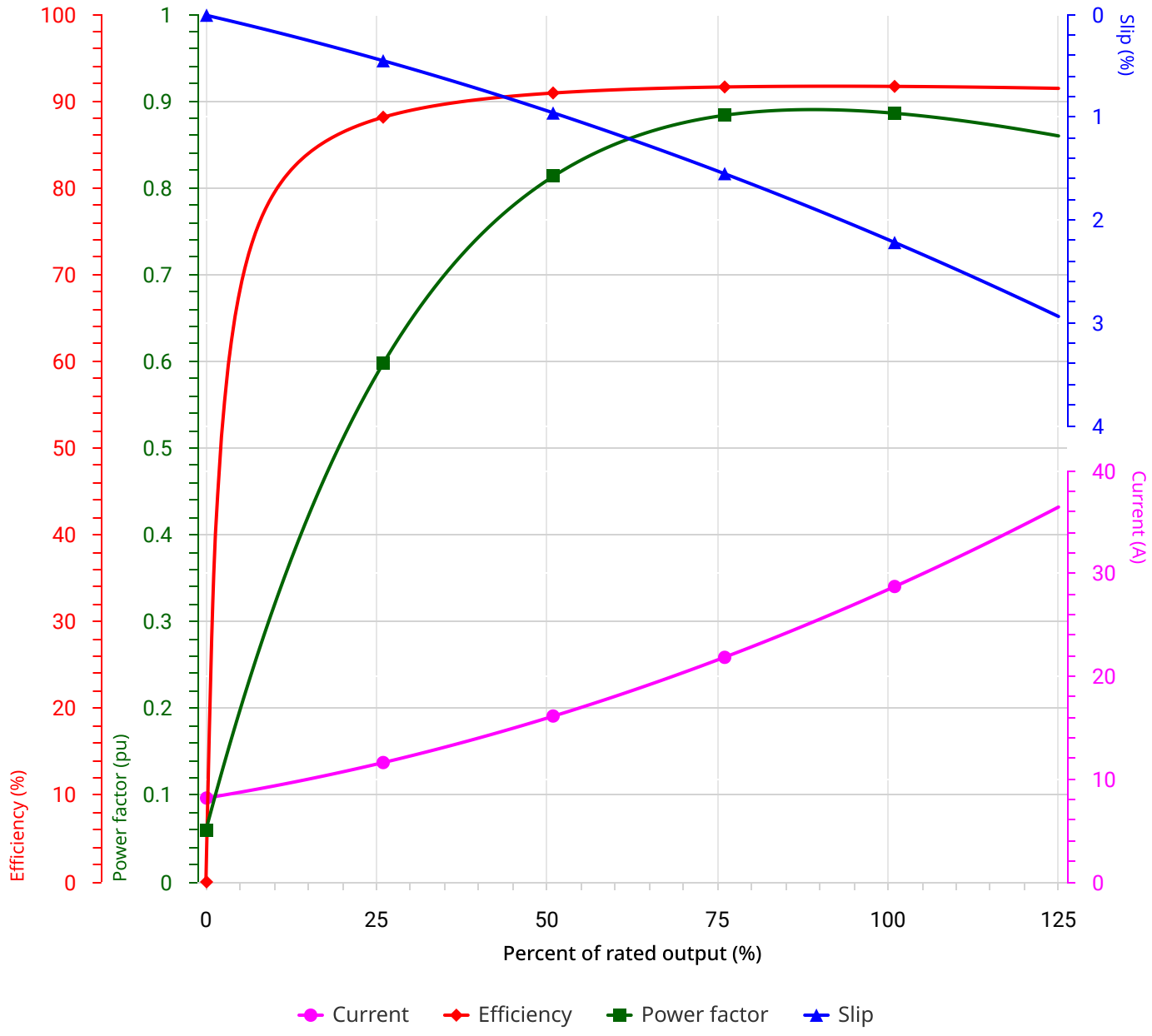
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LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

Customer	:
Product line	: Special Motor
Product code	: 14138272



Performance	: 25 HP (18.5 kW) 460/230/208V 60Hz 2P 254/6JM

Rated current	: 28.5/56.9/62.9 A	Moment of inertia (J)	: 0.0691 kgm²
LRC	: 6.2 Code G	Duty cycle	: Cont.(S1)
Rated torque	: 5.15 kgfm	Insulation class	: F
Locked rotor torque	: 220 %	Service factor	: 1.25
Breakdown torque	: 280 %	Temperature rise	: 80 K
Rated speed	: 3520 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date
				25/08/2017

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