DATA SHEET

Three Phase Induction Motor - Squirrel Cage

Customer :

Product line	: Rolled Steel NEMA Premium Efficiency Three-Phase	Product code :	13290557

Frame	: 254/6TC	Locked rotor time	: 27s (cold) 15s (hot)
Output	: 20 HP (15 kW)	Temperature rise	: 80 K
Poles	: 4	Duty cycle	: Cont.(S1)
Frequency	: 60 Hz	Ambient temperature	: -20°C to +40°C
Rated voltage	: 575 V	Altitude	: 1000 m.a.s.l.
Rated current	: 20.0 A	Cooling method	: IC01 - ODP
L. R. Amperes	: 126 A	Mounting	: W-6
LRC	: 6.3x(Code G)	Rotation[1]	: Both (CW and CCW)
No load current	: 9.15 A	Noise level[2]	: 64.0 dB(A)
Rated speed	: 1770 rpm	Vibration	: A
Slip	: 1.67 %	Starting method	: Direct On Line
Rated torque	: 8 kgfm	Approx. weight[3]	: 89.9 kg
Locked rotor torque	: 240 %	Painting plan	: 207N (ISO 12944 - C2)
Breakdown torque	: 290 %	Color	: Munsell N 1 - Matte
Insulation class	: F	Design	: B
Service factor	: 1.15		
Moment of inertia (J)	: 0.0939 kgm²		

Output	50%	75%	100%
Efficiency (%)	92.4	92.4	93.0
Power Factor	0.63	0.74	0.81

Foundation loads

Max. traction	: 323 kgf
Max. compression	: 425 kgf

		Drive end	Non drive end
Bearing type	:	6309 Z C3	6208 Z C3
Sealing	:	Without Bearing Seal	Without Bearing Seal
Lubrication interval	:	20000 h	20000 h
Lubricant amount	:	13 g	8 g
Lubricant type	:	Mobil Polyrex EM	

Notes

This revision replaces and cancel the previous one, which must be eliminated.
(1) Looking the motor from the shaft end.
(2) Measured at 1m and with tolerance of +3dB(A).
(3) Approximate weight subject to changes after manufacturing process.
(4) At 100% of full load.

These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.

Rev.	Changes Summary	Performed	Checked	Date

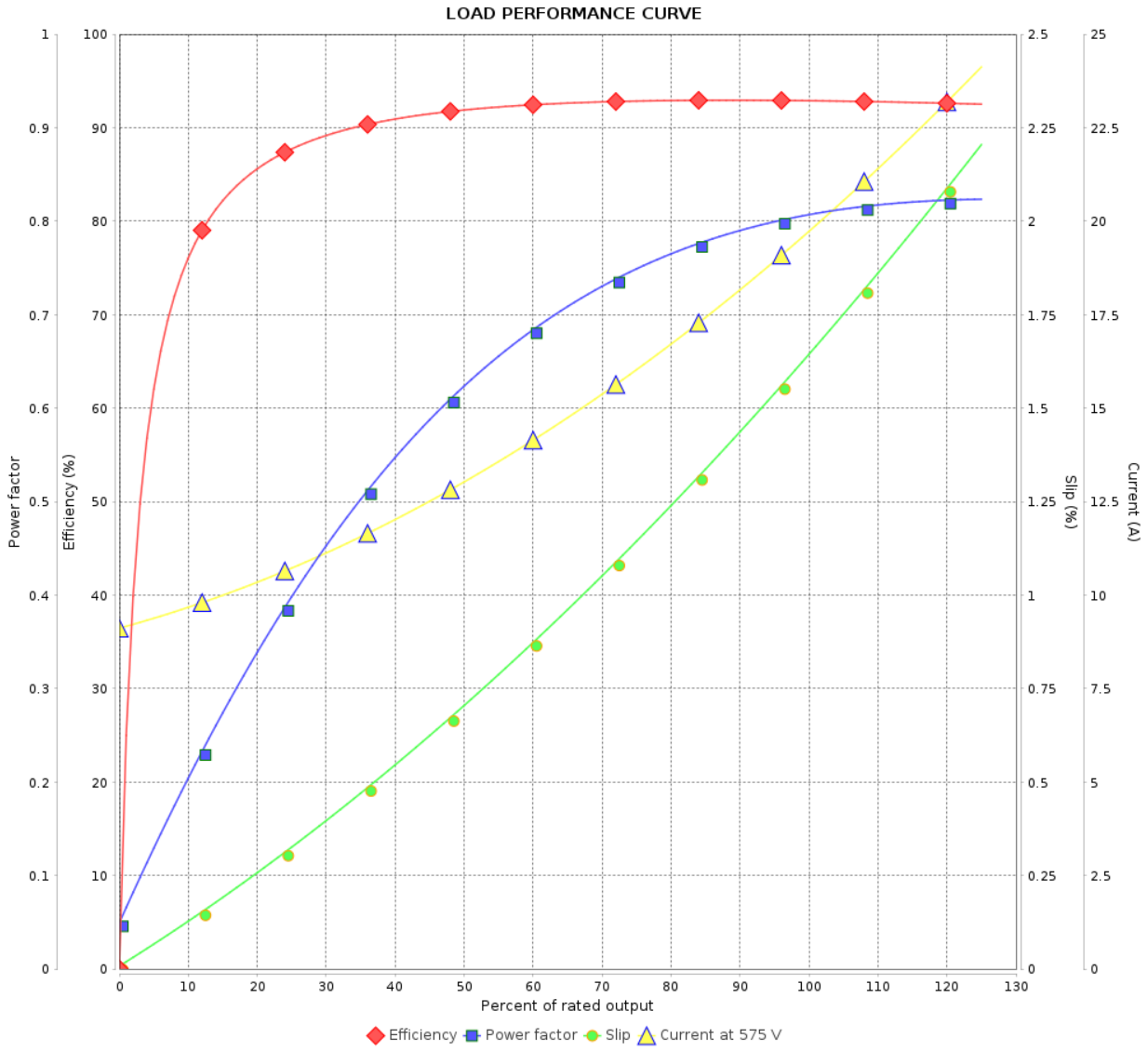
Performed by				
Checked by			Page	Revision
Date	23/09/2026		1 / 2	

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LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

Customer	:		
Product line	: Rolled Steel NEMA Premium Efficiency Three-Phase	Product code :	13290557



Performance	: 575 V 60 Hz 4P		
Rated current	: 20.0 A	Moment of inertia (J)	: 0.0939 kgm²
LRC	: 6.3	Duty cycle	: Cont.(S1)
Rated torque	: 8 kgfm	Insulation class	: F
Locked rotor torque	: 240 %	Service factor	: 1.15
Breakdown torque	: 290 %	Temperature rise	: 80 K
Rated speed	: 1770 rpm	Design	: B

Rev.	Changes Summary	Performed	Checked	Date

Performed by				
Checked by			Page	Revision
Date	23/09/2026		2 / 2	

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